

Work Order ID 52082

September 16, 2009 8:58:02 AM



Page 1

Item ID: D205-765-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Driveshaft Tunnel

Start Date: 9/22/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/25/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

W

Date: 02/9/09 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-765

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPd205-765

CHG 001

Scr 10/02

HJ for BG 09/10/01

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/9/30 @ 54

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) Scr 10/02

(A) 4

Work Order ID 52082

September 16, 2009 8:58:02 AM

Page 2

Item ID: D205-765-011

Accept

Revision ID: A

Item Name: Driveshaft Tunnel

Setup Start

Stop

Start Date: 9/22/09 Start Qty: 1.00

Required Date: 9/25/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

PACKAGE PER PPP

Rev B 09/10/02

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

09/10/05

W 09-10-02

Picklist Print

September 16, 2009 8:58:01 AM

Page 1

2

Work Order ID: 52082

Parent Item: D205-765-011RevA

Parent Item Name: Driveshaft Tunnel



Comments:

Start Date: 9/22/09

Required Date: 9/25/09



Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C3A  Bolt		Purchased	No			110	Each	716.0000	17.0000 ✓ 			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	716	
110139	1	
110322	8	
110363	40	
110715	167	
111916	500	



110715 50

AN960C10,  WASHER		Purchased	No			110	Each	661.0000	17.0000, 			
--	--	-----------	----	--	--	-----	------	----------	---	--	--	--

a

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	661	
106302	91	
108473	1	
109148	12	
109165	49	
111819	40	
111965	468	

111965 54

D3648-041RevB  Driveshaft Tunnel Assembly		Manufactured	No			110	Each	0.0000	1.0000 ✓ 			
--	--	--------------	----	--	--	-----	------	--------	---	--	--	--

52076 9/19/30 Dsu

Picklist Print

September 16, 2009 8:58:02 AM

Page 2

Work Order ID: 52082

Parent Item: D205-765-011RevA

Parent Item Name: Driveshaft Tunnel


Comments:

Start Date: 9/22/09

Required Date: 9/25/09

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3654-1RevB		Manufactured	No			110	Each	4.0000	1.0000			
												
Doubler												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
44678	4	

44678 SO

9/19/30 @ SO

D3682-1RevA		Manufactured	No			110	Each	15.0000	1.0000			
												
Gasket												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	15	
39928	1	
43924	1	
44680	13	

39928 sf

September 16, 2009 8:58:02 AM

Shop Packet Print

Page 2

5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
11	D3648-041	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

** PART IS INCLUDED WITH ASSEMBLY ABOVE

52082

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A

Date: 08.01.14